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TITLE: PRODUCTION OF OPTICAL RECORDING MEDIUM  
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INVENTOR-INFORMATION:

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ABSTRACT:

**PURPOSE:** To extend the range of selection of a UV-curing resin usable even in the case where a protective layer is formed as a multilayered film and to obtain a high reliability optical recording medium having improved interlaminar adhesion and scratch resistance at the protective layer side.

**CONSTITUTION:** When at least a light absorbing layer, a light reflecting layer, an intermediate layer of a UV-curing resin and a protective layer of a UV- curing resin are successively laminated on a transparent substrate to obtain an optical recording medium, the degree of reaction of polymerizable functional groups in the UV-curing resin by irradiation with UV is controlled to  $\leq 0.85$  at the time of forming the intermediate layer. The protective layer is then laminated and both the layers are simultaneously cured by irradiation with UV.

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